

# Work Order ID 97780

\*97780\*

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Monday, February 25, 2013 8:21:44 AM

Item ID: D2618 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Bushing

Start Date: 2/25/2013 Start Qty: 160.00 \*160\* Cust Item ID:  
 Required Date: 2/28/2013 Req'd Qty: 160.00 \*160\* Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2618	Rev B1

100	Hardinge CNC LATHE SMALL	0.00				124	Ø		
*100*									
Hardinge	Memo	0.00	PO	13/02/25					
Hardinge CNC Lathe Small	1-Turn as per Folio FA195 & Dwg D2618.2-Debur		29	3-2-26					

110	QC2- Inspect parts off machine FAI/FAIB	0.00				124	Ø		
*110*									
QC	Memo	0.00	PO	13/02/25					
Quality Control			29	3-2-26					

120	QC8- Inspect parts - second check	0.00				124	Ø		
*120*									
QC	Memo	0.00	D.A	13/03/01					
Quality Control									

DAS  
08  
2-89

**\*97780\***

Monday, February 25, 2013 8:21:44 AM

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**\*160\***

**\*160\***

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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0.00

0.00

## Memo

0.00

0.00

## Memo

## Quality Control

124x ————  $\frac{50}{13-3-4}$

13/3/5 ~~7~~  
mrf  
13-3-4

# Picklist Print

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Work Order ID: 97780

Parent Item: D2618

Parent Item Name: Bushing

Start Date: 2/25/2013

Required Date: 2/28/2013

Start Qty: 160.00

Required Qty: 160.00

Comments: IPP Rev:F Re-format 05-11-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRRINR0.750 Delrin Round Bar 0.75"		Purchased	No			100	f	42.0550	0.258	43.452632			

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT018	42.055	
116183	4.8	
117273	4.665	
117322	0.94	
121783	28.073	
→ 123698	3.577	

RF 13.2.28

3.577

Total  
42.666  
33.066  
(Actual)

MDELRRINR0.750  
M123698

MDELRRINR0.750  
M123698

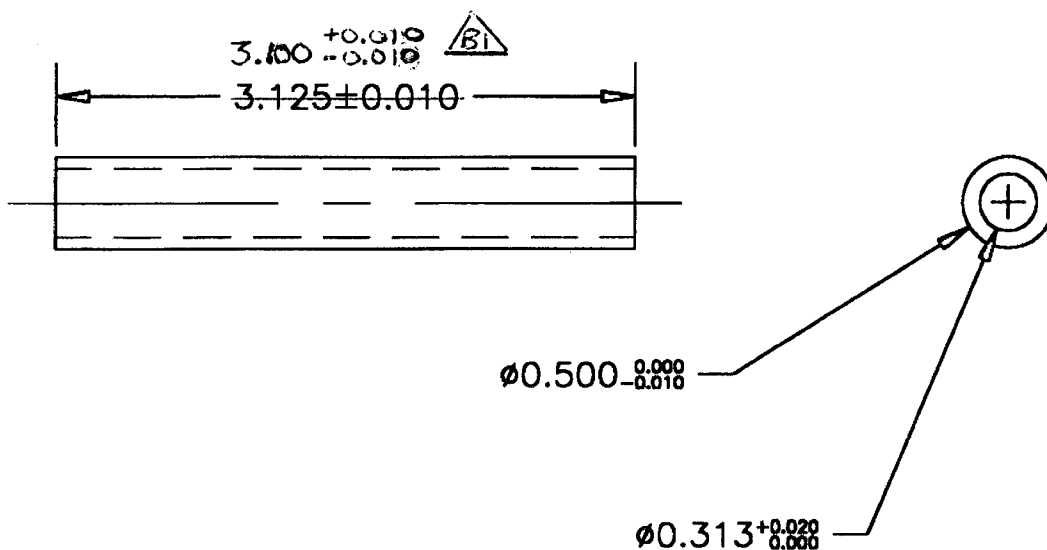
MDELRRINR0.750  
M123698





DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
B1	04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED  
91/05/13 OS



MATERIAL: DELRIN OR TEFLON OR NYLON